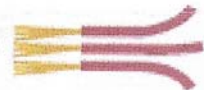


## 1953-54 Ford Installation Instructions

1. **Disconnect Battery.** Do not skip this step. Also, do not try to “test” the LED array by connecting the leads directly to your battery. Permanent damage will occur to the LED array if you fail to heed these steps.
2. Remove the taillight lens.
3. Remove light bulb.
4. Remove taillight bulb and bulb socket.
5. Remove the boot on the back of the taillight. Remove the bulb socket.
6. Choose a location to splice to the old harness. This can be in the quarter panel or in the trunk. The trunk is preferred, but the supplied connectors are waterproof so connection in the quarter panel will not cause any problems. Cut the old harness at your chosen location.
7. Pass the supplied LED harness through the hole where the bulb was removed to the desired location. The plastic LED connector should be about three inches beyond the taillight.
8. **Electrical Connections:** Using the supplied connectors, connect the taillight on your car to the black wire on the supplied harness. To use the connector:
9. Repeat by connecting the stop/turn wire on your car to the red wire on the supplied harness.
10. Attach the plastic connector on the supplied harness to the LED arrays.
11. Attach the green wire on the supplied harness to one of the three lens screws. The ground ring terminal should go underneath the lens gasket if attached to a lens screw.
12. Install the LED arrays on both sides of the car. Remove the nut and plastic wire guide from the back of the LED arrays. Pass the wiring harness and the 2-inch long screw through the hole where the bulb was removed. Pass the harness through the plastic wire guide (see photo). Install the wire guide and nut. Do not over tighten. The LED bracket will bend easily.
13. Position the lens gasket and reinstall the lens. Do not over tighten the lens screws!
14. Repeat for the other side.
15. Reconnect the battery.
16. Test both STOP and taillight functions.
17. Enjoy!

### QUICK & EASY!

1 Strip wire to 1/2"



2 Twist



3 Insert



4 Hand tighten



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# Photo Reference

